# Console Mounting Arm Installation Guide

## INSTALLATION

***(1)*** Raise chair base as high as it will go; then lift seat upholstery to access components under chair seat.

***(2)*** Secure mounting arm (1, Figure 1) to casting (2) ***[located under chair seat]*** with bolt (3) and lockwasher (4) ***[from parts bag].***
Do not completely tighten bolt at this time.

**NOTE**
Verify desired position of mounting arm *(LH or RH side)* with proper personnel prior to step 3.

***(3)*** Position mounting arm (1) as desired; then tighten two small hex bolts (5).

***(4)*** Tighten bolt (3) as specified.
***[Torque: 65-75 ft/lbs.(88-102 N•m)]***

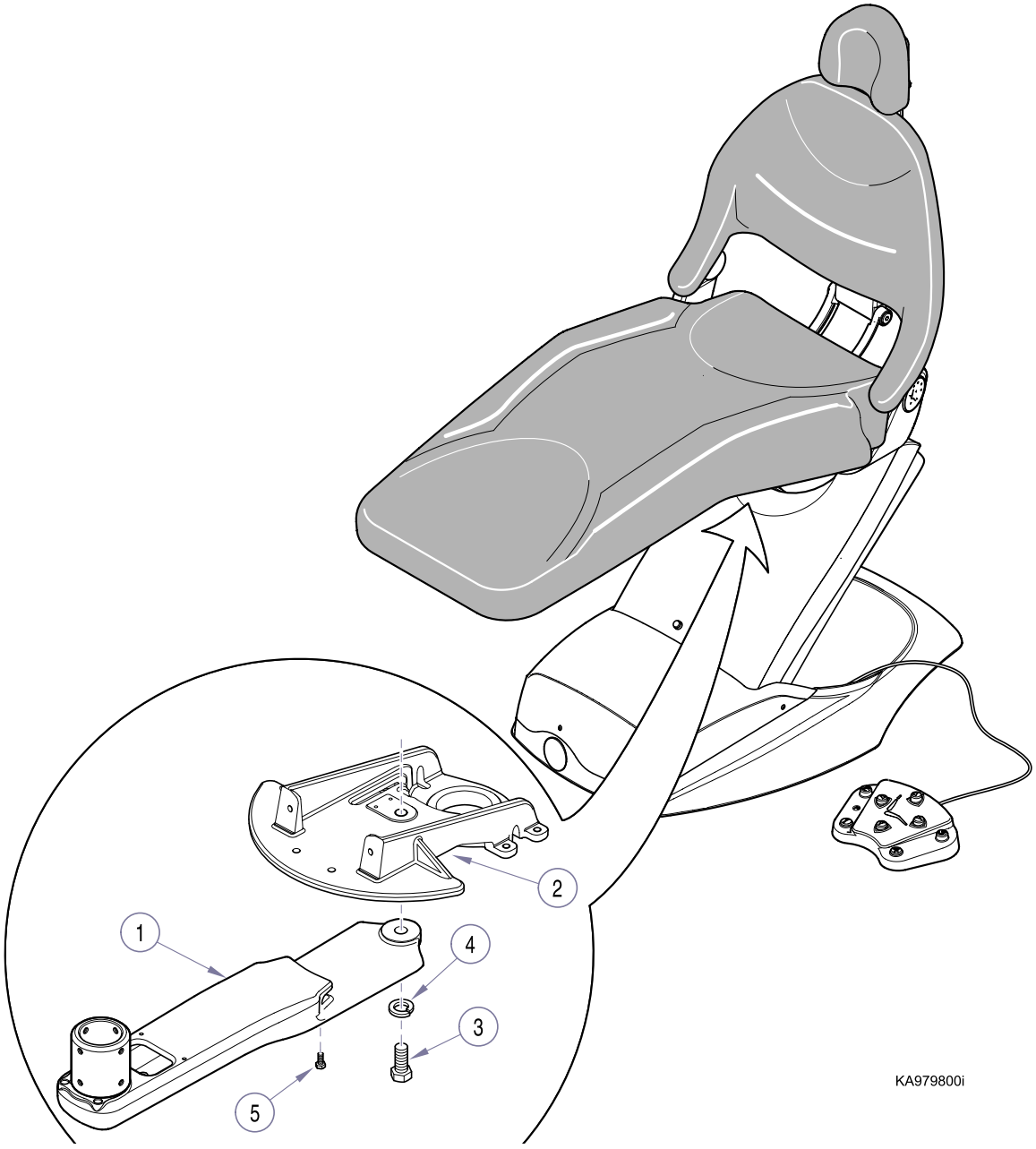


**Figure 1. Console Mounting Arm Installation**

© Midmark Corporation 2001 SF-1778